

SPH17-2

Work Order ID 162774-2

162774

Monday, June 12, 2017 1:32:52 PM

Page 1

Item ID: D4086-200
 Revision ID:
 Item Name: Placard, Max Load
 Start Date: 6/16/2017 Start Qty: 20.00
 Required Date: 6/21/2017 Req'd Qty: 20.00
 Reference: STOCK

Accept *N9000040100* Setup Start *NS1*
 Stop *NS2*

15
 JUN 13 2017
 DAS
 13
 9-89

Cust Item ID:
 Customer:

Approvals: Process Plan: [Signature] Date: JUN 12 2017 Tooling: Date:
 QC: Date: JUN 12 2017 SPC (Y/N): Date:

Run Start *NR1*
 Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4086	C

100		0.00				15 20			DAS 13 9-89
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100

Purchasing

Purchasing

Memo

Issue P/O: 36678
 Possible supplier: P&L Printing
 Manufacture as per Dwg (Laser etch)

Material release note required

110

Receive & Inspect for Damage & Mat'l Certs 0.00

110

Packaging

Packaging

Memo

0.40

15x SP17615

Work Order ID 162774

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162774

Page 2

Item ID: D4086-200 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Placard, Max Load
Start Date: 6/16/2017 Start Qty: 20.00 ***20*** Cust Item ID:
Required Date: 6/21/2017 Req'd Qty: 20.00 ***20*** Customer:
Reference: STOCK

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC6- All purchased or subcontracted products Memo	0.00 0.00				15			DAS 38 9-89 JUN 16 2017
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <u>5078</u> Memo	0.00 0.20				15			JUN 19 2017
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 2.00							17/6/21 JF DAS 21 9-89 JUN 19 2017

Picklist Print

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Work Order ID: 162774

162774

Parent Item: D4086-200

D4086-200

Parent Item Name: Placard, Max Load

Start Date: 6/16/2017

Required Date: 6/21/2017

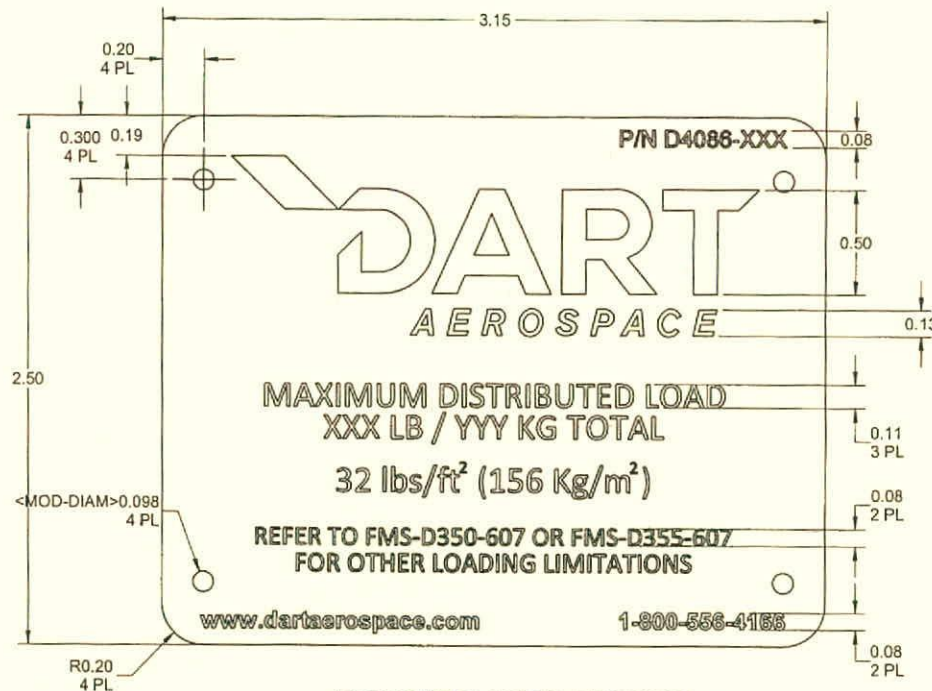
Start Qty: 20.00

Required Qty: 20.00

Comments: IPP REV:A NEW ISSUE 10-08-09 JLM VERIFIED BY:LL IPP
REV:B 17.06.09 AS PER DWG REV.C DD VERF:DP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4086-200P		Purchased	No			100	Each	0.0000	1	20			
D4086-200P									**	15x			
Placard, Max Load										15x			

15x 8017-615



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 162774

JUN 12 2017

D4086-XXX PLACARD, MAX LOAD
(XXX = ALLOWABLE WEIGHT)

PART NUMBER	LOAD
D4086-200	200 lb / 91 kg
D4086-210	210 lb / 95 kg
D4086-215	215 lb / 98 kg
D4086-220	220 lb / 100 kg
D4086-232	232 lb / 105 kg
D4086-243	243 lb / 110 kg

NOTES:

- 1) MATERIAL: DURABLOCK SHEET, 0.020 THICK
PER A-A-50271 (MIL-P-514D) OR MIL-STD-15024F, TYPE L OR MIL-STD-130N
REF DART SPEC MDUBLKS.020
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) PART NUMBER = D4086-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.
EXAMPLE: D4086-210 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 210 POUNDS (lbs).
- 9) LASER ETCH MATERIAL WITH ALL TEXT SHOWN

RELEASED
2017-06-07
ECN 17-580

APPROVED

C	GENERAL REVISION SEE REVISION B FOR DETAILS. MATERIAL WAS 3M/AVERY FILM. DART LOGO AND CONTACT INFO ADDED IN ORDER TO REMOVE D2728-3 FROM BASKET LID DRAWINGS. REASON: DURABILITY	AJS	17.02.14
B	ADDED -200/215 PLACARDS. REASON: ADDITION OF D350-607-54X BASKET SERIES.	MB	10.08.04
A	NEW ISSUE	JPH	10.03.08
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	JMH	DRAWING NO.	REV. C
MFG. APPR.	DD	D4086	SHEET 1 OF 1
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	PLACARD, MAX LOAD	NTS
DATE	17.02.14	COPYRIGHT © 2016 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36678

Purchase Order Date 6/13/2017

PO Print Date 6/13/2017

Page Number 1 of 3

Order From :

VC-PL001

P & L PRINTING
19226 AIRPORT ROAD
SUMMERSTOWN, ONTARIO K0C 2E0
CANADA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED
JUN 14 2017

Contact Name
Vendor Phone 613-931-1241

Ship To Contact
Ship To Phone
Ship Via: FedEx Economy collect
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable CD Promise Date	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	D4086-200P AS PER DWG D4086-200 REV. C B162774 <u>D4086-200P</u>	Placard, Max Load	6/20/2017 Yes 6/20/2017 6/29/2017 6/29/2017	5.00 Each <u>15.00</u> Each	\$12.00 \$12.00	\$60.00 \$180.00
SP17-6-15						
Line Total:						\$240.00
2	D4086-215P AS PER DWG D4086-215 REV. C B162777 D4086-215P	Placard, Max Load	6/20/2017 Yes 6/20/2017 6/29/2017 6/29/2017	5.00 Each 10.00 Each	\$12.00 \$12.00	\$60.00 \$120.00

DA6
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9-89

Note:

6/13/2017



19226 Airport Road
Summerstown, ON
K0C 2E0
plprinting@bellnet.ca

Tel.: 613 931-1241
Fax: 613 931-2560
www.plprinting.ca

Packing Slip

Number: 9197

Date: June 14, 2017

Bill To:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

Ship To:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

PO Number	Terms	Ship Via
36678		

Description	Quantity	HST
D4086-200P Placard, Max Load, Laser etched Durablack 3.1 x 2.5"	15x. 20.00	✓
D4086-215P , Placard, Max Load, Laser etched Durablack 3.1 x 2.5	15.00	✓
D4086-220P , Placard, Max Load, Laser etched Durablack 3.1 x 2.5	15.00	✓
D4086-232P , Placard, Max Load, Laser etched Durablack 3.1 x 2.5	10.00	✓

SP76-15

We do more than just print on paper!

*Whatever we make, we make it the best we possibly can.
We make it as good as if we were going to keep it for ourselves.*

H.S.T. No. 13301 4258

2% INTEREST CHARGED ON OVERDUE ACCOUNTS
PAY BY INVOICE NO STATEMENT WILL BE ISSUED

DAS
38
1-89

Thank You



19226 Airport Road
Summerstown, ON
K0C 2E0

plprinting@bellnet.ca

Tel.: 613 931-1241
Fax: 613 931-2560

www.plprinting.ca

Invoice

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1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

Ship To:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

PO Number	Terms	Ship Via
36678		

Description	Quantity	Price	HST	Amount
D4086-200P, Placard, Max Load, Laser etched Durablack 3.1 x 2.5"	15x 20.00	12.00	✓	240.00
D4086-215P, Placard, Max Load, Laser etched Durablack 3.1 x 2.5	15.00	12.00	✓	180.00
D4086-220P, Placard, Max Load, Laser etched Durablack 3.1 x 2.5	15.00	12.00	✓	180.00
D4086-232P, Placard, Max Load, Laser etched Durablack 3.1 x 2.5	10.00	12.00	✓	120.00
Sub-Total				\$720.00
13.00% on 720.00				93.60
Total				\$813.60

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We make it as good as if we were going to keep it for ourselves.*

H.S.T. No. 13301 4258

2% INTEREST CHARGED ON OVERDUE ACCOUNTS
PAY BY INVOICE NO STATEMENT WILL BE ISSUED

Thank You

DAG
38
9-80

